HONGJI
MACHINERY
宏 基 机 械

JINJIANG HONGJI MACHINERY CO.,LTD.

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Challenge

创新，掌握科技核心，让企业出奇制胜 创新，追求永不止步，
目标精益求精，宏基为您织造锦绣生活!



Corporation Introduction

Jinjiang Hongji Machinery Co., Ltd, which was established in 1987, lies in the science and thechnology industry area in Jinjiang city, the economy development center in minnan district. It is a hi-tech enterprise majoring in the producing of machines.

Since the establishment of more than 20 years, we have accumulated abundantly professional production technology, and got higher achievement- depending on fast-speed frontal and reserved towel wrapping machines, we become ourtstanding in textile industry. We also won the certificate of high-tech enterprise, which embody Hongji's positive attitude-Innovation for oppucying market, view innovation as life.

With the economic development and scientific improvement, Honji can face the challenge of strong competition, link to the international market. We brought in advanced processing machines and technology both from home and abroad, and appointed well-known senior engineers in 2003. While the company enhances hardware equipment, it also keeps improving and developing new products, enhancing the machines' performance, and strengthening the machines' specialty, effciency and practicability with aim to meet the demands of the market on different textles.

Hongji always sticks to the operation concept of "qulaity for survial, management for benefit, credit standing for development, technology as drive; the strategy of "High-quality product; proper price; perfect service" credits Hongji brand eminent honor and makes the products' quality get better guarantee, which speeds up the customers7 development capability.

The goal that we always pursue is how to make high quality, high speed and high value knitting machine, research higher higher quality and longer life knitting machine, make the customer have the best machine and create the beautiful future together.





Establish International Goal



Hongji link to the world deram

Study and exceed continually, salute challenge. The spirit of improvement and innovation continually, which leads Hongji person growing and growing in the strong competitive market. Since the establishment,Hongji introduced into advanced production technology, and exceeding the old technology, creating and innovating, link to the international market, expanding the marketing net. Hongji insist the thinking that is Harmony. Innovation, Service, Honest, Exceed ourselves. "Occupy all the opportunities in domestic market, make the international brand", which is our Hongji's goal that we always pursue continually.





Innovation | encourage new thought, create new product, exceed new bourn

Service | respect customer,satisfy every customer

Harmony | good communication in our group
good diffusion outside group

Faith | honest for all customers

品质/精确优良



International Quality Weaving Brand Dream





Quality embody our strength and diginity, the best quality keep from any default Standard management system and systematism quality guarantee, make the better quality

Promise–Advanced equipment, stict checking, keep moving
Knowledge—ancient: born to suffering, dead to ease
Modern: crisis consciousness is our forever power
Pursuti—we insist to pursue the best one







Enterprise glory

Value is from innovation, Hongji insist the thinking of international development, indicate the enterprise culture, which make Hongji developing with the society, make the brand more popular.

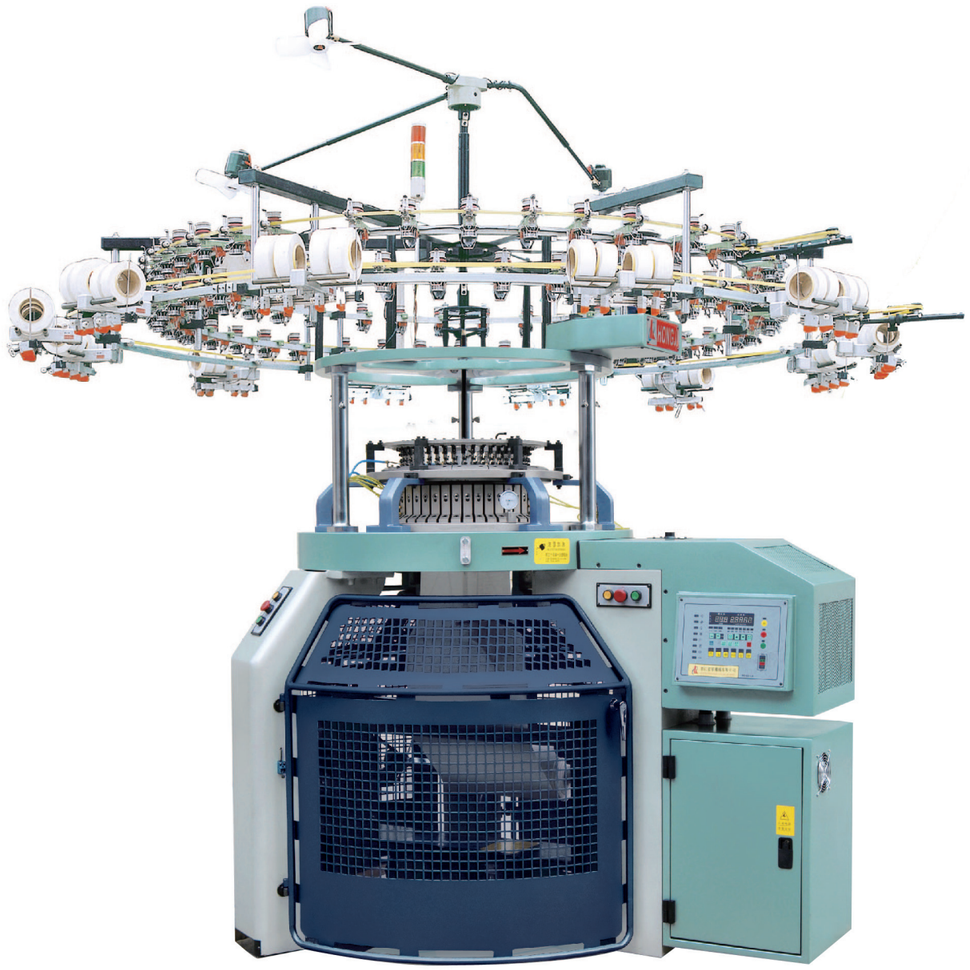
Since the establishment of more than 20 years, Hongji have accumulated abundantly professional production technology experience, and always sticks to the operation concept of"quality for survial, management fro benefit, credit standing for development, technology as drive", which make hongji win many honour that are" High-tech enterprise" "IS09001 CERTIFICATE" and so on.

Quality maintain our glory, we will alwarys do our best to provide better products and servie for the customers.



HONGJI MACHINERY
宏基机械

产品介绍
Product Introduction



Single Jersey\Fleecy\Terry Machine

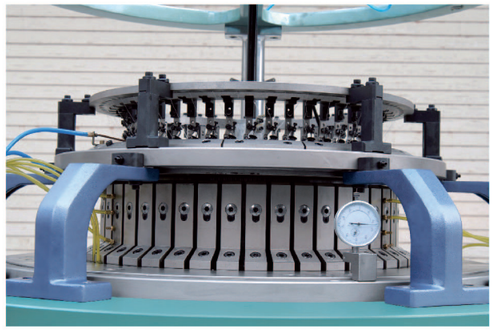
H-DMXY
Single Jersey\Fleecy\Terry Machine

↘ Point

Based on combination of the knitting principle with human engineering and aesthetics the machine has a smart appearance and solid structure. Whole machine adopts highclass cast iron to avoid deformation of machine parts through timing effect under long–term natural or artifical conditions, which results in long useful time and outstanding production performance. Applications of CNC machining center and special surface heat treatment lead to reliable long–term running and durable machine parts. The transmission mechanism adopts wire–race bearing from Germany which
enhances running precision and reduces noise and energy loss, and durable years of the machine is therefore profited. The tolerance of the latest central adjustment device is less than 0.03mm, which ensures the accuracy when up and down, and makes spacing of weight adjustment finer, loops clearer and more consistent, and accordingly, fabrics are endued with better hand—touch feeling.

↘ Areas of Application

Single jersey cloth with high quality and various thickness，such as cotton covered with silk, colored stripe fabric, terylene blent with cotton, single / double beaded mesh fabric, pique fabric and etc Improvement in cam curve makes the machine especially suitable for elastic single jersey. With additional conversion kits the machine can be converted into a 3–thread fleece or a terry(reserve loop)machine.



SIZE	15"～25" 3F/inch 4F/inch
GAUGE	16G–36G
NEEDLE	104/141

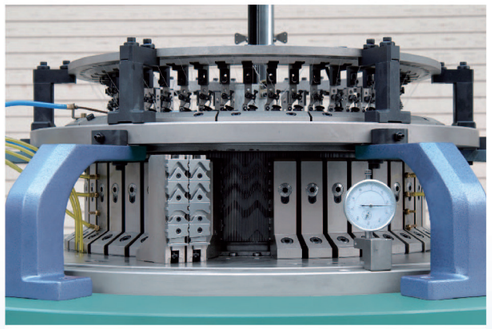
H-DMWY
Fleecy Knitting Machine

↘ Point

4 tracks cam increases stability of the machine and guarantees a higher production capacity and fabrics with outstanding quality. Three threads–fleece yarn, tie–in thread and ground yarn form a neat and attractive fleeced fabric in brushing process. Yarn materials：pure cotton, blend, synthetic fibers and etc. Equipped with 3–tracks cam the machine can produce 3:1/ 2：1 twill and tabby.

↘ Areas of Application

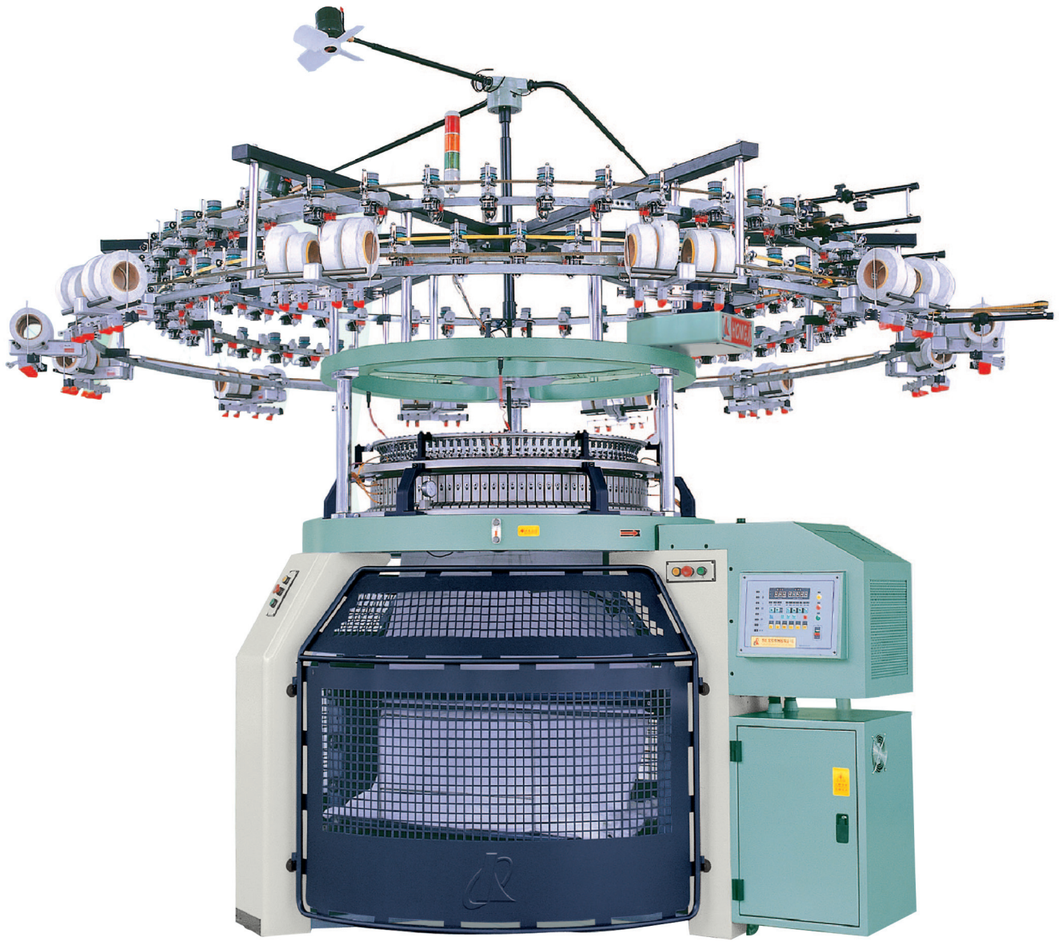
Sportswear, sweater, pajamas, children dress, and warm keeping dress. If additional conversion kits are available, the machine can be converted into single jersey or terry machine.



SIZE	15"~25" 3F/inch
GAUGE	16G–22G
NEEDLE	141

HONGJI MACHINERY
宏基机械

产品介绍
Product Introduction



Single Jersey\Fleecy\Terry Machine

H-DMDY

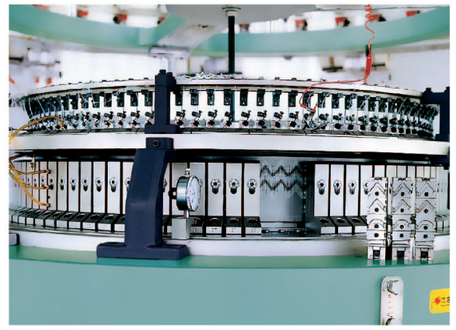
Single Jersey\Fleecy\Terry Machine

Point

Based on combination of the knitting principle with human engineering and aesthetics the machine has a smart appearance and solid structure. Whole machine adopts high–class cast iron to avoid deformation of machine parts through timing effect under long–term natural or artifical conditions, which results in long useful time and outstanding production performance. Applications of CNC machining center and special surface heat treatment lead to reliable long–term running and durable machine parts. The transmission mechanism adopts wire–race bearing from Germany which enhances running precision and reduces noise and energy loss, and durable years of the machine is therefore profited. The tolerance of the latest central adjustment device is less than 0.03mm, which ensures the accuracy when up and down, and makes spacing of weight adjustment finer, loops clearer and more consistent, and accordingly, fabrics are endued with better hand–touch feeling.

Areas of Application

Single jersey cloth with high quality and various thickness, such as cotton covered with silk, colored stripe fabric, terylene blent with cotton, single/double beaded mesh fabric, pique fabric and etc. Improvement in cam curve makes the machine especially suitable for elastic single jersey. With additional conversion kits the machine can be converted into a 3–thread fleece or a terry(reserve loop) machine.



SIZE	26"~40" 3F/inch 4F/inch
GAUGE	16G–36G
NEEDLE	104/141

H-ZBMJ

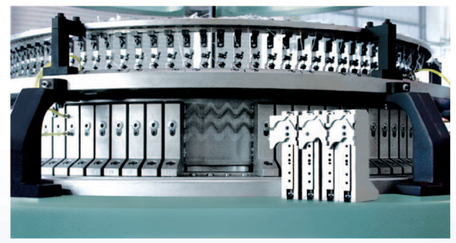
Terry(Reverse Loop) Machine

Point

Completely and precisely designed cam can be configured with sinkers for various loop length on request. Besides short and long filament the machine is also suitable for velvet, niki velour(stream velour), and crush velour. Lower wastage of grasping, shearing and napping lends perfect loop shape to cloth surface.

Areas of Application

High–class dress, sport costume, children dress, industrial fabrics. Knitted fabrics include not only plain terry structure, but also brush terry, anti–pilling polar fleece, or micro fiber fleece which are formed in after treatment processes. If additional conversion kits are available, the machine can be converted into 4–track three end fleece or single knitting machine.



SIZE	26"~38" 2F/inch
GAUGE	16G–24G
NEEDLE	110

HONGJI MACHINERY
宏基机械

产品介绍
Product Introduction

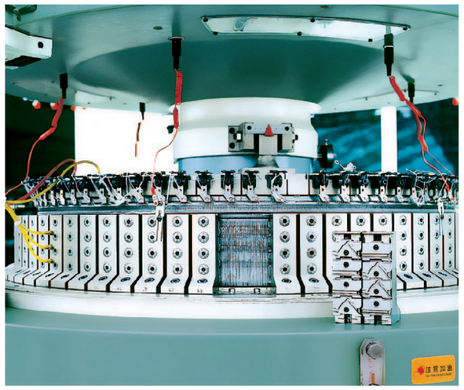


Rib\Double Multifunction Knitting Machine

H-SMGS
Rib\Double Multifunction Knitting Machine

Point

structure the machine is performance, and fabrics cylinders are made of German special alloy steel, which have standout wear—and heat–resistance, and are particularly suitable for top–quality fabrics. Working with special designed upper and lower synchromeshes the wire race bearing form Germany offers outstanding safety and precision features—even under the most arduous of operating safety and precision featureseven under the most arduous of operating conditions. Additionally, this kind of transmission brings other advantages, such as faster starting, more stable moving and longer useful life. Oil soaking main girder and central adjustment device ensure the altitudinal displacement tolerance less than 0 03mm. We have invented a special meshing position for upper gear, so that remove of needle dial would not influence the position any more.



Areas of Application

All cams are engraved by high precise CNC machine and suitable for Knit Tuck and Miss. The machine is changeable from 2x4 high–speed rib to interlock knitting machine or vice versa, and can produce rib, interlock, mini–jacquard, structured fabrics. On request the combination of cams can be changed for double fabric, Rome fabric, rib 4–section mini–jacquard fabric, stairs fabric. Elastic double fabric is also available, when the machine equipped with elastane plating device. Finished products are suitable for both wear.

SIZE	26"x40"　2.1F/寸
GAUGE	16G–36G
NEEDLE	U:65　D:122

H-LWSD
4 Tracks Rib Circular Knitting Machine

Point

Thanks to the precise structure the machine is seized of excellent quality and production performance, and fabrics are more exquisite resultingly. Our needle cylinders are made of German special alloy steel, which have standout wear–and heat–resistance, and are particularly suitable for top–quality fabrics. Working with special designed upper and lower synchromeshes the wire race bearing from Germany offers outstanding safety and precision features–even under the most arduous of operating conditions. Additionally this kind of transmission brings other advantages, such as faster starting, more stable moving and longer useful life. Oil soaking main girder and central adjustment device ensure the altitudinal displacement tolerance less than 0.03mm. We have invented a special meshing position for upper gear, so that remove of needle dial would not influence the position and more.

Areas of Application

All cams are engraved by high precise CNC machine and suitable for Knit, Tuck and Miss. The machine can produce lain–in warm structured fabric, double pique fabric, Milano Rib and Cardigan. Elastic double rib is also available, when the machine equipped with elastic yarn device. Finished products are suitable for both formal dress and leisure wear. The machine is dual function machine for rib and interlock fabric with extra supply of synchronized and delayed timing cams.

SIZE	26"x40"　1.8F/inch
GAUGE	15G–21G
NEEDLE	U:65　D:122

HONGJI
MACHINERY
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产品介绍
Product Introduction



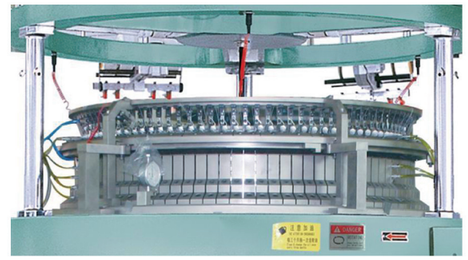
High Speed Single Jersey Circular Knitting Machine

High Speed Single Jersey Circular Knitting Machine

Point

Considering the over word demand of high quality single jersey circular knitting machine,we develop a new kind of high speed single jersey circular knitting machine,whose production method,technique parameter and equipment list are all much higher than other normal single jersey machine.Especially the equipment list,it not only keeps the stability of the machine,but also extends the useful time,which inculdes Japenese SLD material cam,shuangheji multisplits cylinder,QT180 material M3.5big gear,two-way take down,waste oil off and recycling system,yarn feeder and cam block integration system.

this kind of machine is in high production efficiency,when is added lycra,the RPM could arrive 28 to 30.What's more,the fabric produced by this machine are endued with better hand-touch feeling and the loops are clearer and more consistent,which may match the european fabric.



SIZE	26"–40"
FEEDER	3F/INCH 3.2F/INCH
GAUGE	16G–36G
NEEDLE	141/104

Application

Single jersey cloth with high quality and various thickness,such as cotton covered with silk,colored stripe fabric,terylene blend with cotton,single/double beaded mesh fabric,are widely used in sportswvwar,home furnishing and swimsuit.

HONGJI MACHINERY
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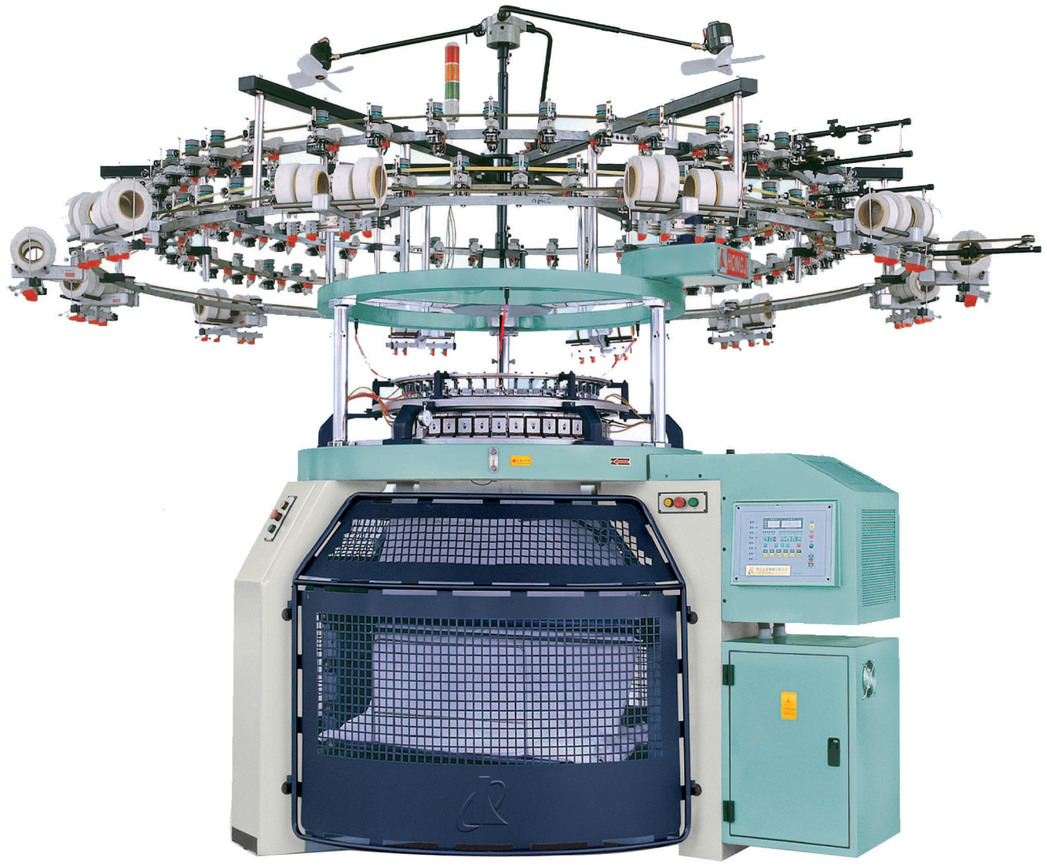
产品介绍
Product Introduction



Terry (Original Loop) Machine

H-FBMJ

Terry (Original Loop) Machine

Point

This kind of machine is the most successful and most sold product of Hongji due to its outstanding performance and high output. Taken the concept of consistent loop forming force and precise turning point of ground yarn and loops into account, the new designed sinker creates the perfect loop shape. Further more, there are various sinkers with defferent loop–height for choice. The machine is suitable for velvet, meshed pile structure, crush velvet, and all 2–track pique terry. The shearing loss within 15% leads primary loops to v–formed (cuspidal) and further lowers loss of grasping, shearing and napping.

Areas of Application

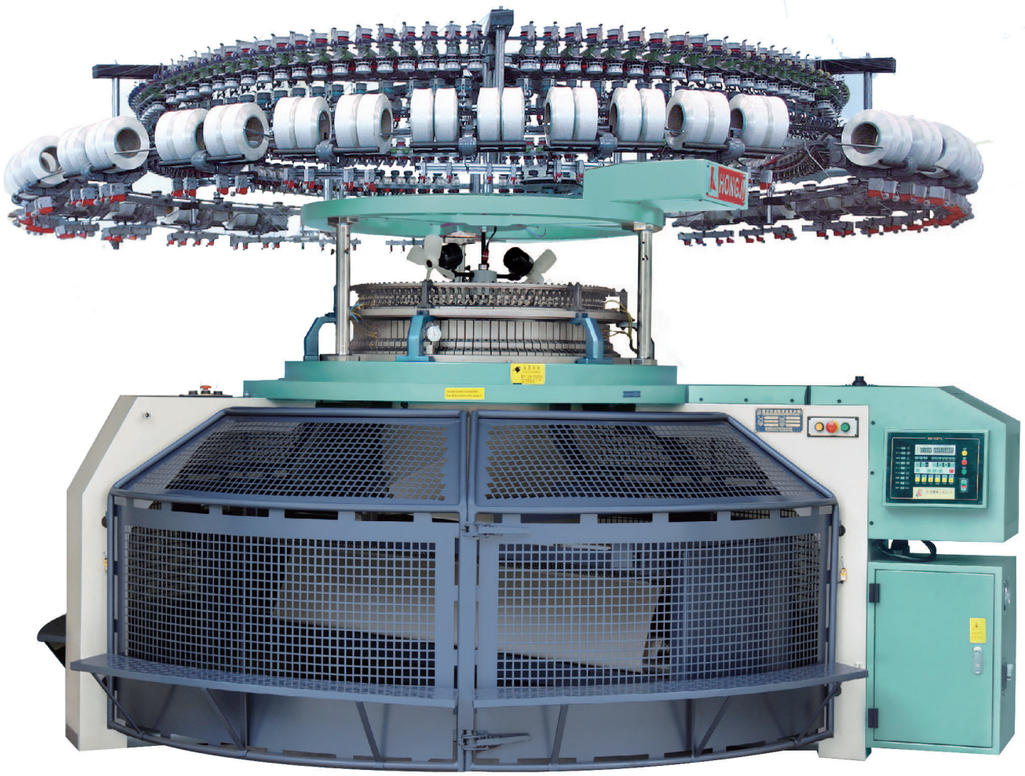
The products include not only basic pile structure, but also brush terry or micro fiber fleece which are formed in after treatment processing. Fabrics can be used for high–class dress, sportswear, children dress, men/women dress, industrial cloth.

SIZE	26"X34" 1.6F/inch
GAUGE	18G – 28G
NEEDLE	89.52 for 18G–22G 89.41 for 24G–28G



HONGJI MACHINERY
宏基机械

产品介绍
Product Introduction

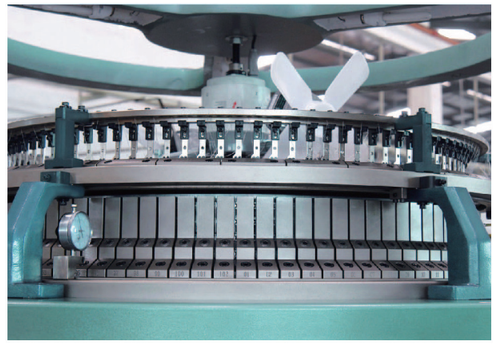


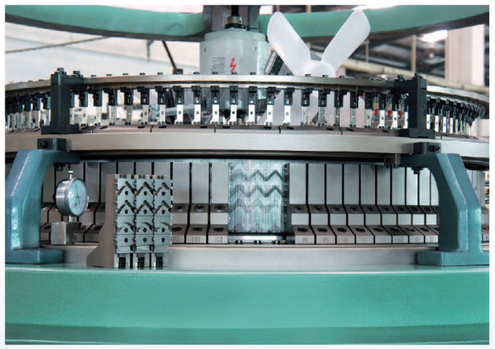
Open Width Circular Knitting Machine

Open Width Circular Knitting Machine

Point

Based on combination of the knitting principle with human engineering and aesthetics the machine has a smart appearance and solid structure. Whole machine adopts high–class cast iron to avoid deformation of machine parts through timing effect under long–term natural or artifical conditions, which results in long useful time and outstanding production performance. Applications of CNC machining center and special surface heat treatment lead to reliable long–term running and durable machine parts. The transmission mechanism adopts wire–race bearing from Germany which enhances running precision and reduces noise and energy loss, and durable years of the machine is therefore profited. The tolerance of the latest central adjustment device is less than 0.03mm, which ensures the accuracy when up and down, and makes spacing of weight adjustment finer, loops clearer and more consistent, and accordingly, fabrics are endued with better hand–touch feeling.





Areas of Application

The high speed four–needle race single jersey knitting machine series with cutting cloth function is developed according to the high speed single knitting machine and large–scale opening and rolling machine, which not only bears the advantages of high speed single jersey knitting machine, but also outputs the fabric without folding mark, thus leading to decrease of the production cost, increase of the profit and full use of the material. The socket piped batching rail can be drawn out easily after batching. Meanwhile, the machine can stop automatically when the piece is cut incompletely due to the safety stop motion. The high–quality silk and high density knitting fabric can be made on this machine, and also it is a best choice for the stretch cloth.

SIZE	26"~40" 3F/inch 4F/inch
GAUGE	16G – 36G
NEEDLE	104/141

HONGJI MACHINERY
宏基机械

产品介绍
Product Introduction



Cutting Loop Original Terry Machine

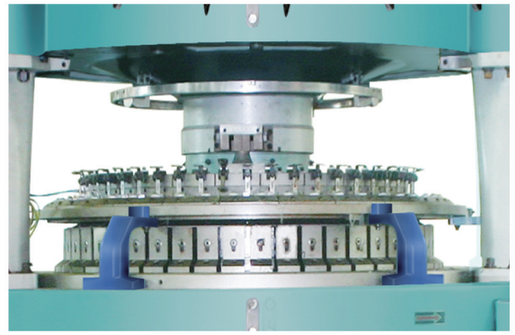
Cutting Loop Original Terry Machine

Point

The machine is newest reseach of HONGJI company, poccessing compatible and traditaional original terry machine, and fortify automatic cuting loop function. It processes central up–low adjustment, adjusting up–low plate height synchronize and cutting plate tuenover position to prolong life of cutting knife. At the same time, the effect of fabric that the machine made would get appropingquity with professional original terry machine, and increass base cotton middle polyster, middle lycar and loop four piece yarn to strengthen resistance of fabric. Especially the machine take much advantage in fabirc material of polyster–i–cotton with lycra from traditional original terry machine.

The worth to speaking is the machine would reduce cutting loop exhaust by 4%–5%, saving cost too much.

SIZE	26” 30” 34” 38”
GAUGE	20G–22G
FEEDER	1.6F/A

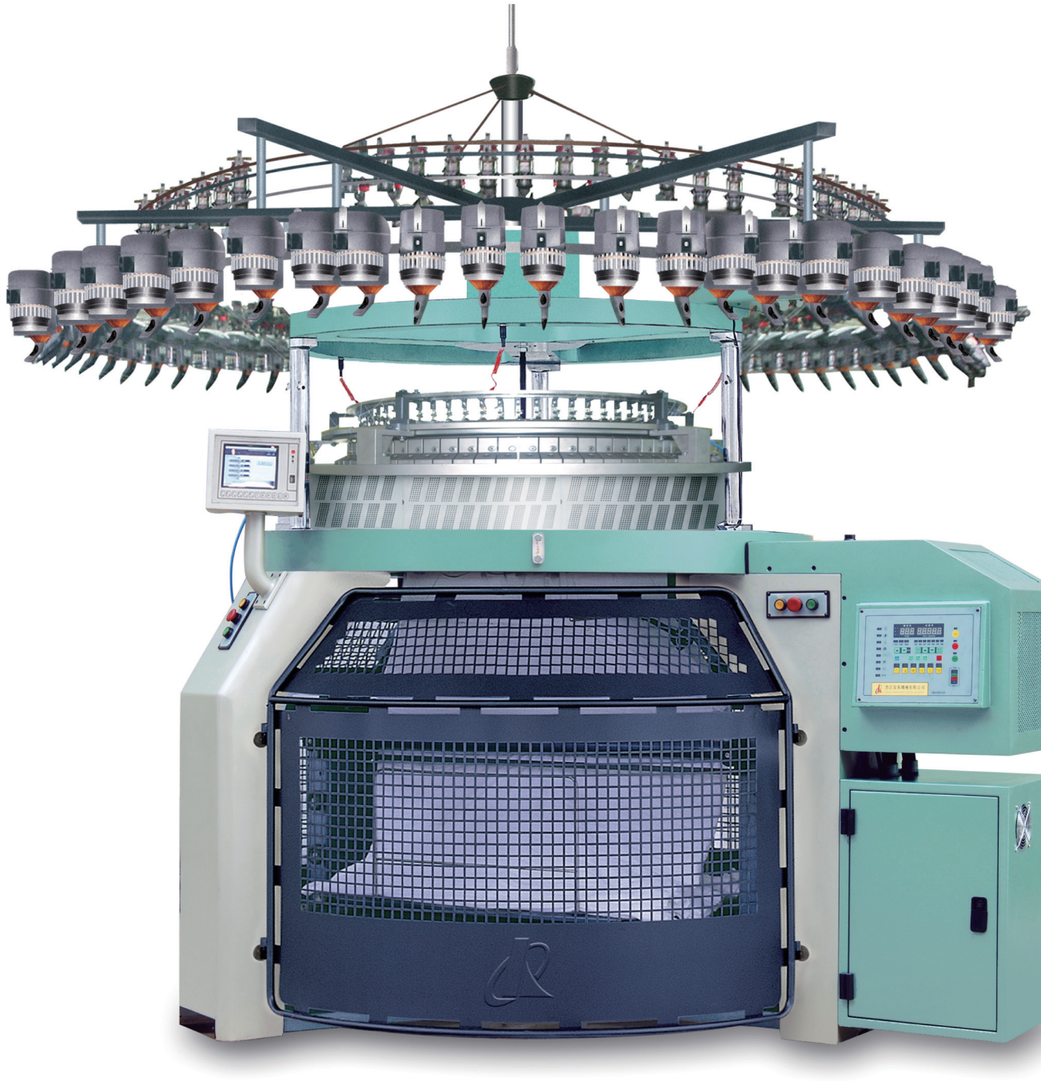


Areas of Application

This machine widely apply for these profession, such as high–grade cloth,sport doth, family cloth, car and airline decoration, which are of the effect colourful strip. It also can weave all kinds of swansdown, mesh terry cloth and 2 PK system terry cloth.

HONGJI
MACHINERY
宏基机械

产品介绍
Product Introduction



Single Multifunction Electronic Jacquard Kintting Machine

H-SMDN
Single Multifunction Electronic Jacquard Kintting Machine

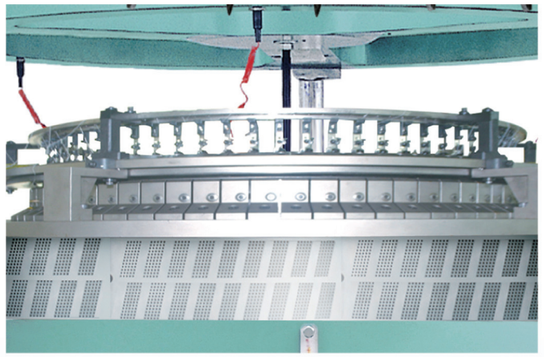
Point

Single Multifunction Electronic Jacquard kintting machine is a Mechantronics knitting machine, developed by HONGJI machinery CovLtd. It has been IOyears since ifs launched to market. And now we could sell about 40sets one year. This kind machine is not only in good quality and long service life,but also used in many areas. Many different needle selection system are compatible in the computer system, so clients have more choice in equipment list.

Areas of Application

Through different position of needle selction, we could make miss jacquard or tuck jacquard in same time or separately. If use the cam produced by our company, the machine could make net and miss jacquard in the same time.Whafs more, if you need, each feeder is allowed to equipped with lycra.
Anyway, this machine is used to produce single jacquard fabric and net jacquard fabric widely, which could be used to produce clothes, underwears, or ornamental clothes.

SIZE	FEEDER	GAUGE	NEEDLE
30”	60F	16G–24G	D:89
34”	72F	16G–24G	D:89
38”	72F or 80F	16G–24G	D:89



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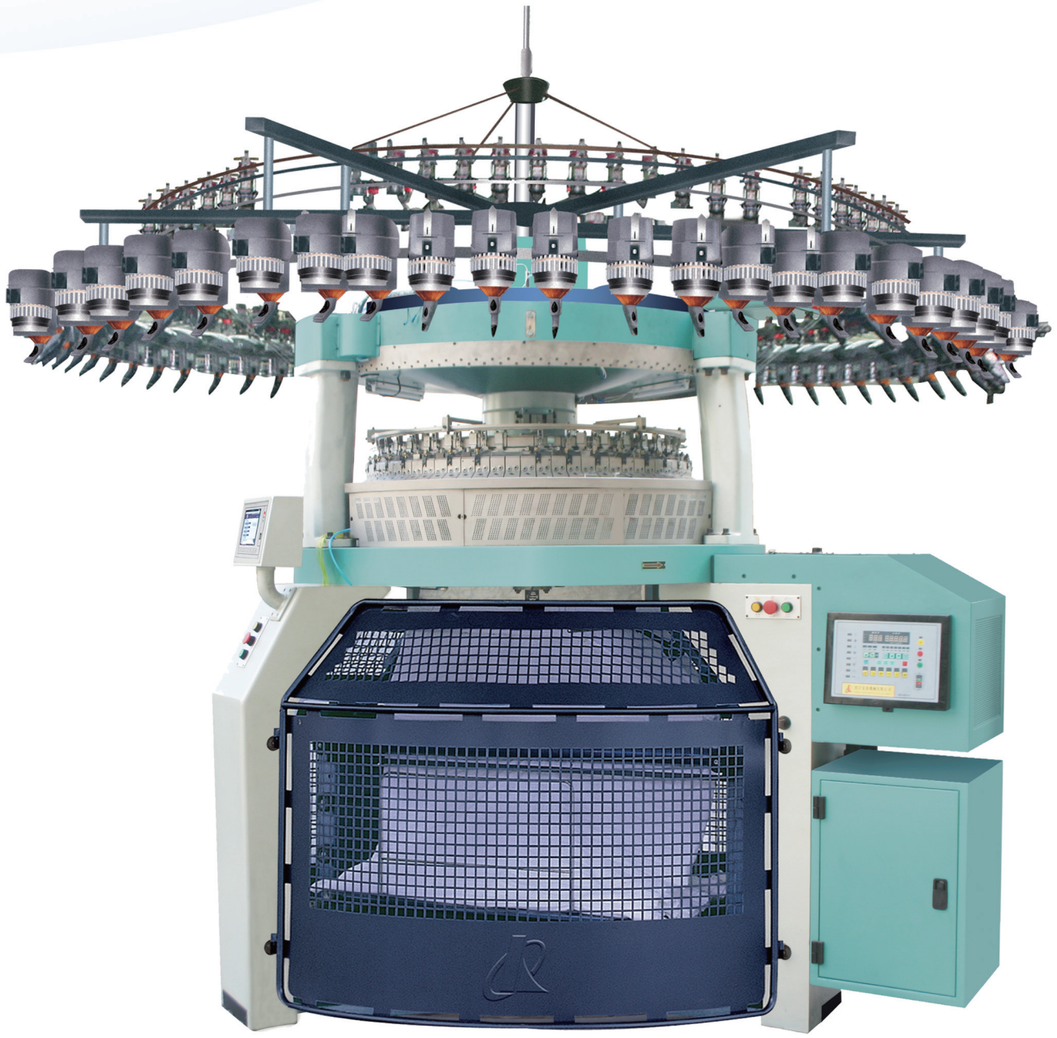
MACHINERY
宏基机械

产品介绍
Product Introduction



H-SMDN

Double Multifunction Electronic Jacquard Knitting Machine

Point

Double Multifunction Electronic Jacquard Knitting Machine is a Mechantronics knitting machine, Developed by HONGJI Machinery Co.,Ltd. As, our famous machine, we produce and sell more than 80sets each year. This kind of machine runs smoothly and coyld produce many kinds of fabric effidentiy.In computer system, we provide many different brands.The clients could choose the one they like.



SIZE	FEEDER	GAUGE	NEEDLE
30”	60F	16G–24G	U:74 D:74
34”	72F	16G–24G	U:74 D:74
38”	72F	16G–24G	U:74 D:74

Areas of Application

This kind of machine could be used to produce double jacquard doth, rib jacquard doth, double full plate with spandex jacquard fabric, weft laid–in stitch fabric(curtain fabric or mattress fabric), weft laid–in stitch with yarn fabric, such as shoes fabric. What's more, if, add some special parts, this machine also could be used to produce terry jacquard cloth.

Double Multifunction Electronic Jacquard Knitting Machine

HONGJI
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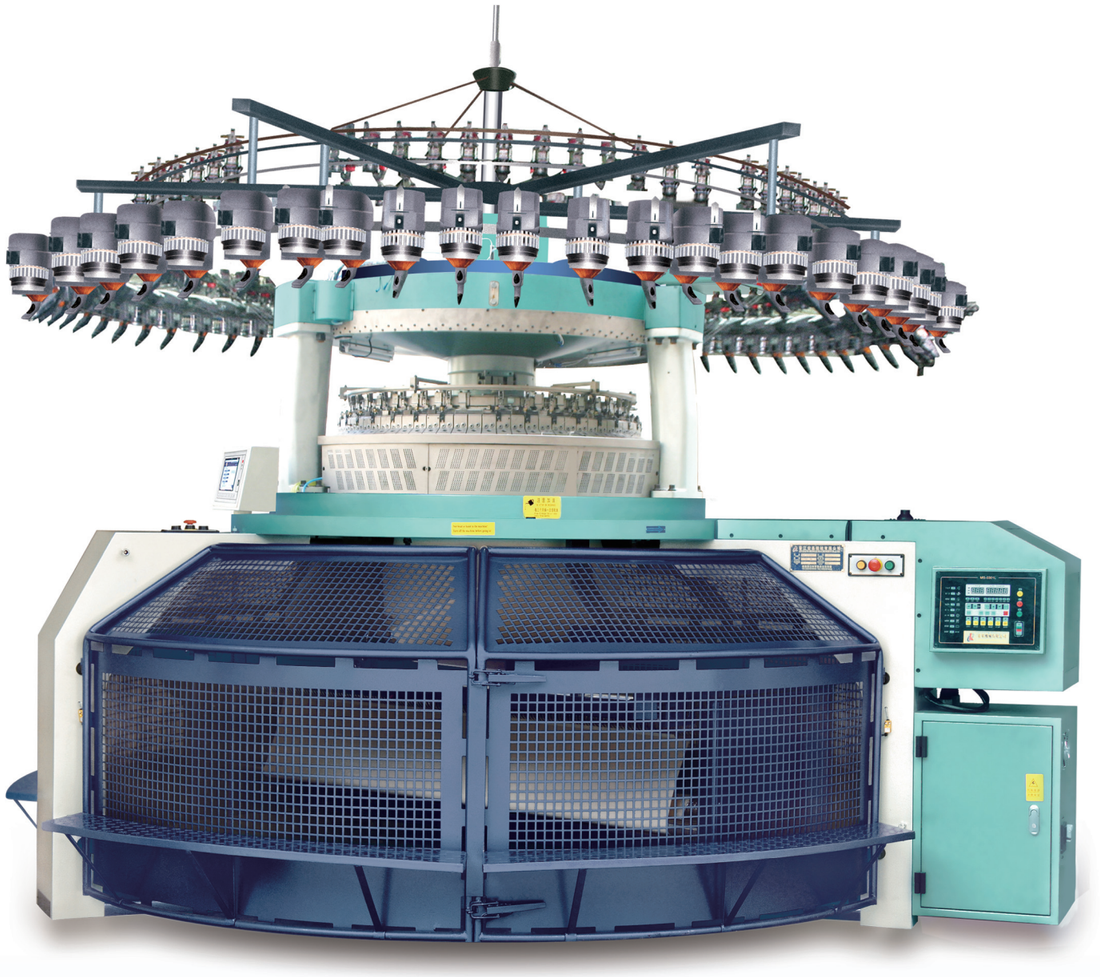
产品介绍
Product Introduction

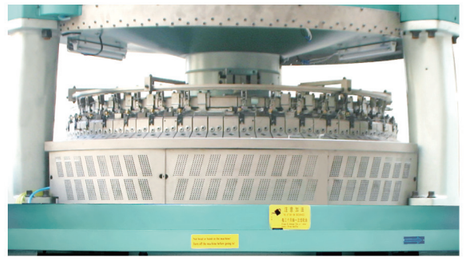


Double/Rib Open Width Electronic Jaquard Machine

Double/Rib Open Width Electronic Jaquard Machine

Point

Double/Rib open width electronic jaquard machine impoved on the double multitunction electronic jacquard knitting machine. The needle selector increasing into twelve–fingers from eight–fingers,meet with requirement of high guage.further more,the machine equip the special take down and frame,then non–fold mark on senior fabric. The machine reduce the weaving feeder,widen the cam and broden the weaving thickness.
Using whole yarn guide structure,which is convenient debugging and humanly working.The machine use the ceramic yarn guide,consequnce with fluently convey yarn.



Application

The machine aim at the high–grade fabric market,widly apply for senior clothing fabric,furnishing fabric and window curtains.

SIZE	30"52F 34"60F 38"66F
GAUGE	RIB(18G~22G) DOUBLE(20G~32G)
NEEDLE	BELOW 22G(UP74.50) ABOVE 26G(DOWN74.36) 22G~26G(UP AND DOWN74.41)

HONGJI
MACHINERY
宏基机械

产品介绍
Product Introduction



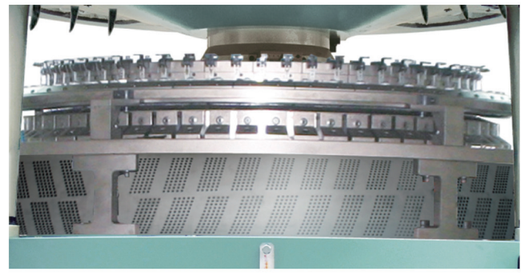
Cutting Loop Jacquard Knitting Machine

Cutting Loop Jacquard Knitting Machine

Point

This kind of machine is the newest and specialest machine developed by honghi recently, which could make Cutting Loop Jacquard cloth. The loop jacquard of this fabric is much more stereoscopic than any other fabric and are good in terry impression, which shows to other company. This machine base on the cutting loop terry machine. It's added beneath jacquard system and electronic storage system. What's more, we make the patent protection on jacquard principle, jacquard structure and central spare parts so that if clients who use this kind of machine could enjoy the advantage of this technology. Nowadays we have developed three specification of this machine, including 30"48F,34"54F and 38"60F_ If need, clients could add lycra feeder for each feeder.

SIZE	30” 34” 38”
FEEDER	16F/INCH
GAUGE	20G、22G
NEEDLE	85

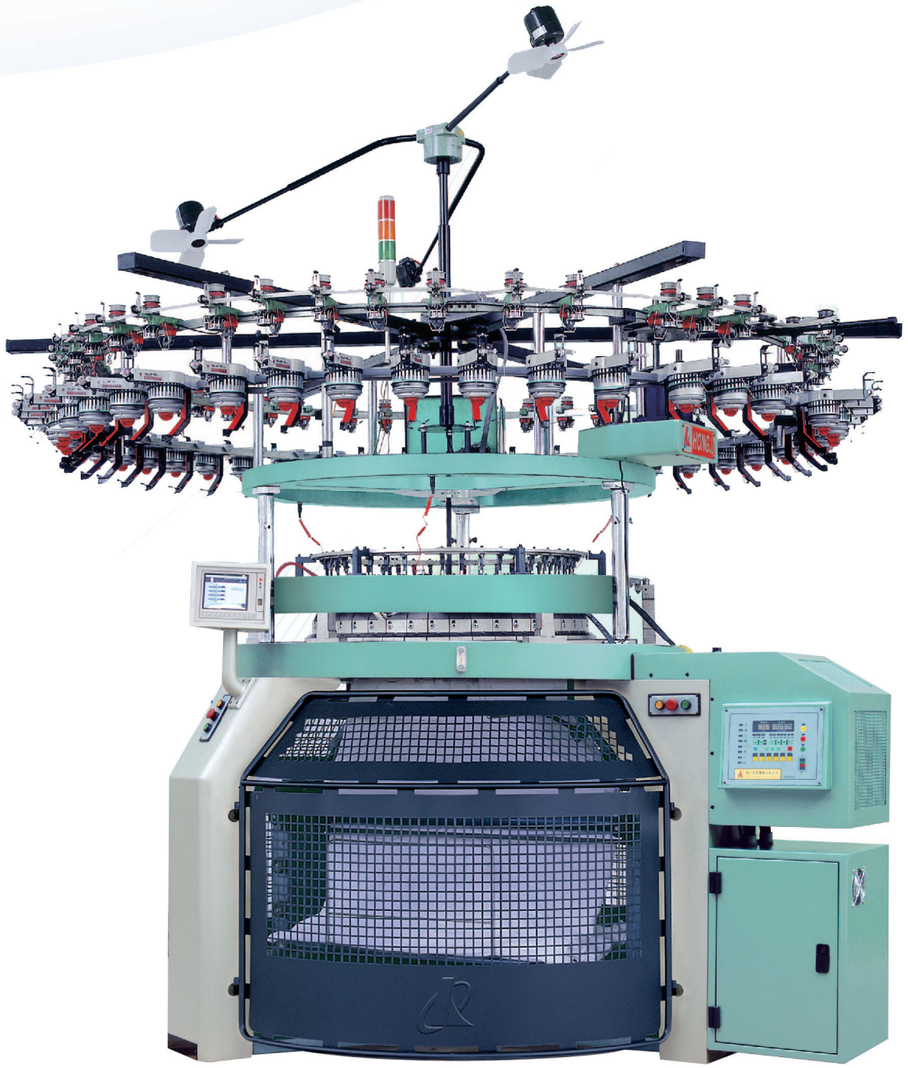


Areas of Application

This kind of machine is widely used, such as jacquard material in thigh grade doth, thermal fabric and home fabric.

HONGJI
MACHINERY
宏基机械

产品介绍
Product Introduction



Electronic Jacquard Terry Machine

H-MJDN

Electronic Jacquard Terry Machine

Point

Electronic Jacquard terry machine is a large circular machine, developed by Hongji Machinery Co.,Ltd. to meet with the market demand. It uses the computer to control the sinkers to perform following the drawing software. With the help of drawing software the length and width of jacquard fabrics can be extended unlimitedly. Fitted with Japanese piezo actuator and user–friendly drawing software selecting needle actions at superhigh speed are more reliable and therefore leads the machine to excellent production performance and easy handing. Meanwhile the fabrics are of good handtouching.



Areas of Application

Fabrics can be used for sweaters, children dress, fashion dress, etc.

SIZE	26" × 34" 36" × 48F
GAUGE	16G–22G
NEEDLE	147.52

HONGJI
MACHINERY
宏基机械

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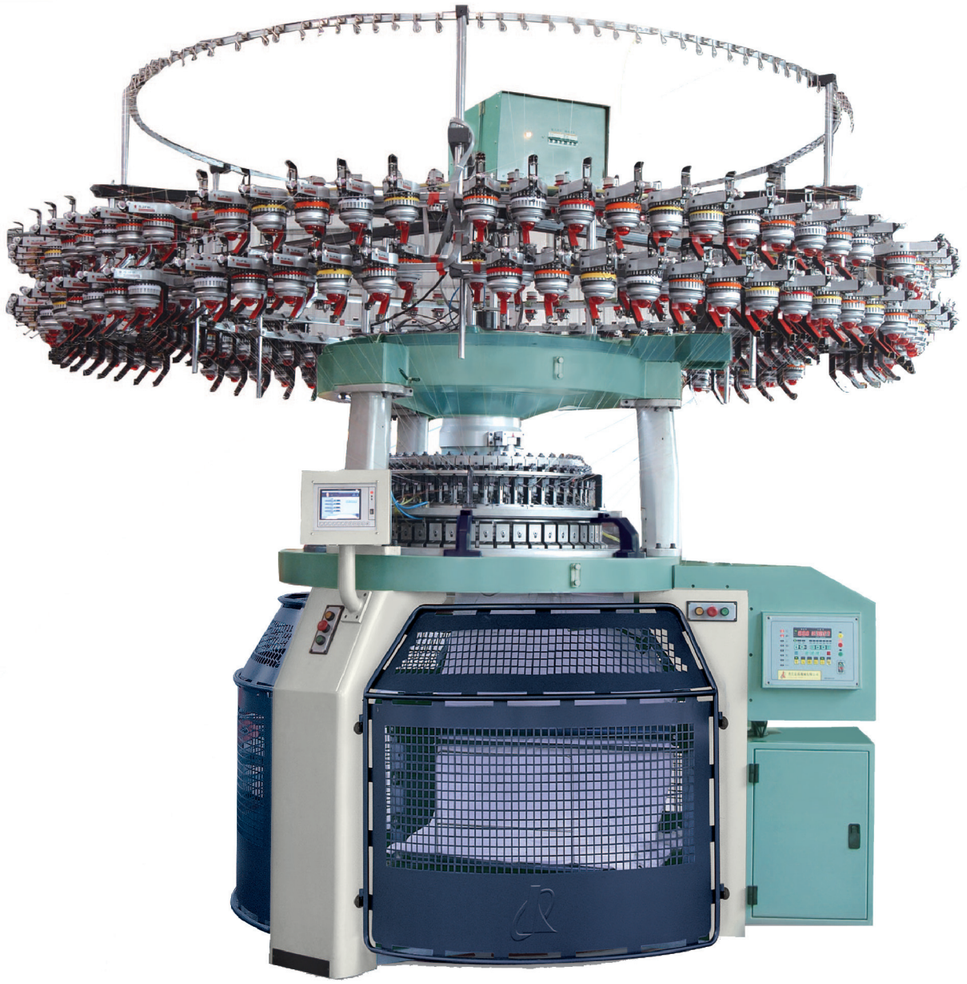


Terry(Original Loop) Striper Machine

Terry(Original Loop) Striper Machine

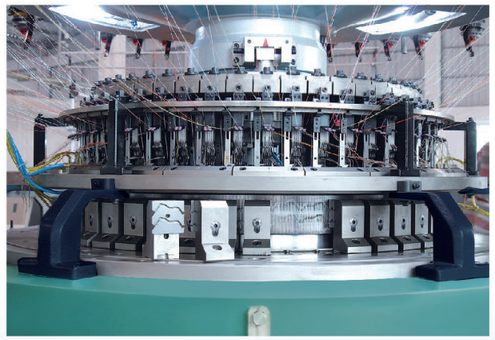
↘ Point

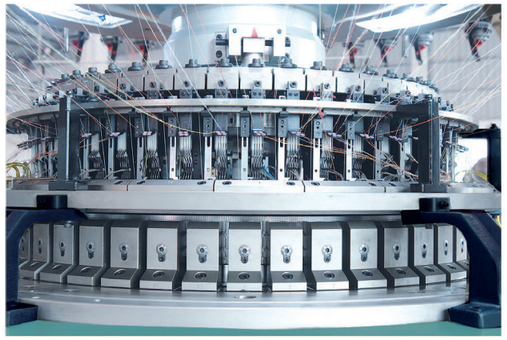
This machine, which has added four or six colour striper system and It is on the basis of 30* 48F and 26" 42F Terry (original loop) machine that is the best–seller of our company. Also, our company spend 2 years to do some research and assemble the excellent experiences in machine area, as a result, our company exploit the Jacquard striper series products that have the stable function.

The transmissible part in stnper system of this machine refers to the Double jersey jacquard transmission structure that te of our company own property rights, and the stability of striper function is very good. Meanwhile； this machine reserves the property and parameter of Terry (original loop) machine strictly on the basis of knitting technology. The doth cover that produced by this machine, which not only add the effect of changing colour, but also comply with the standard terry (original loop) completely, as a result, it Is of so excellent compatibilty. Moreover, the front colourful stripe is in a good order, and the back lines are distinct, and the effect of terry (original loop) is unique. Also, the output and spoilage is dose to standard terry (original loop) machin. Actually, it can dispose the electronic yarn feeder system, so it avoid the shortage of cutting off stripe in the process of feeding yam In the area of other 扪 brand machines..

↘ Areas of Application

This machine widely apply for these profession, such as high–grade cloth,sport cloth, family cloth, car and airline decoration, which are of the effect colourful strip. It also can weave all kinds)of swansdown, mesh terry cloth and 2 PK system terry doth.





SIZE	26"~34" 1.6F/inch
GAUGE	18G – 28G
NEEDLE	89.52 for 18G–22G 89.41 for 24G–28G

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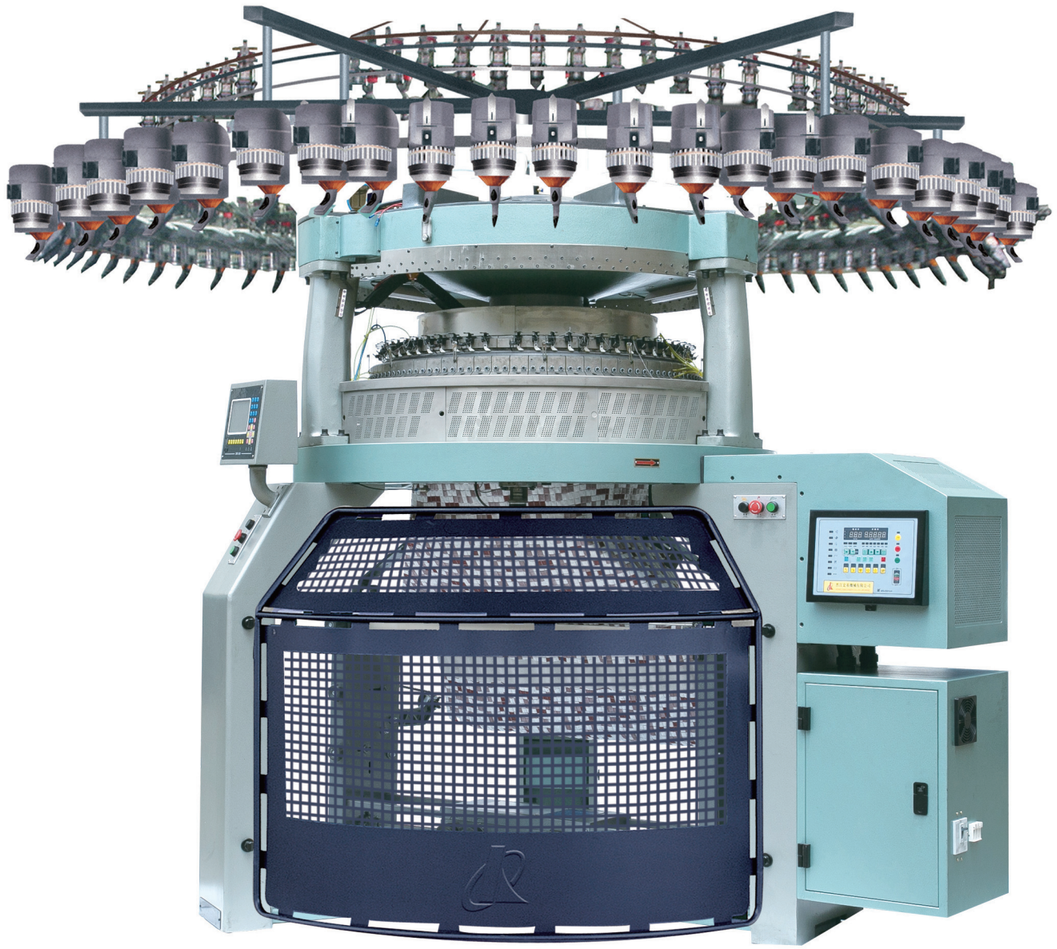
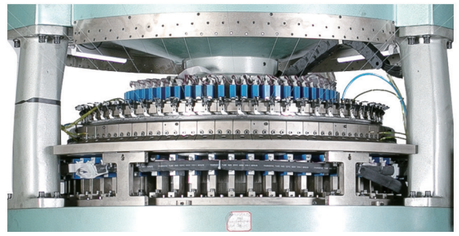


Both sides jacquard by dial and cylinde

Both sides jacquard by dial and cylinde

Point

For Up and down needle selector and the computer system dial and cylinder ,the jacquard fabric structural and color collocation are various.The sereval feeders jacquard as the same time ,that make color cross and floating. It is meet the differently requirement for different style .more than set different organization on the one fabric.



Areas of Application

This kind of machine could be used to produce double jacquard doth, rib jacquard doth, double full plate with spandex jacquard fabric, weft laid–in stitch fabric(curtain fabric or mattress fabric), weft laid–in stitch with yarn fabric, such as shoes fabric. What's more, if, add some special parts, this machine also could be used to produce terry jacquard cloth.

SIZE	30”~38” 1.6F/inch
GAUGE	18G–22G
NEEDLE	74.50 for 18G–22G

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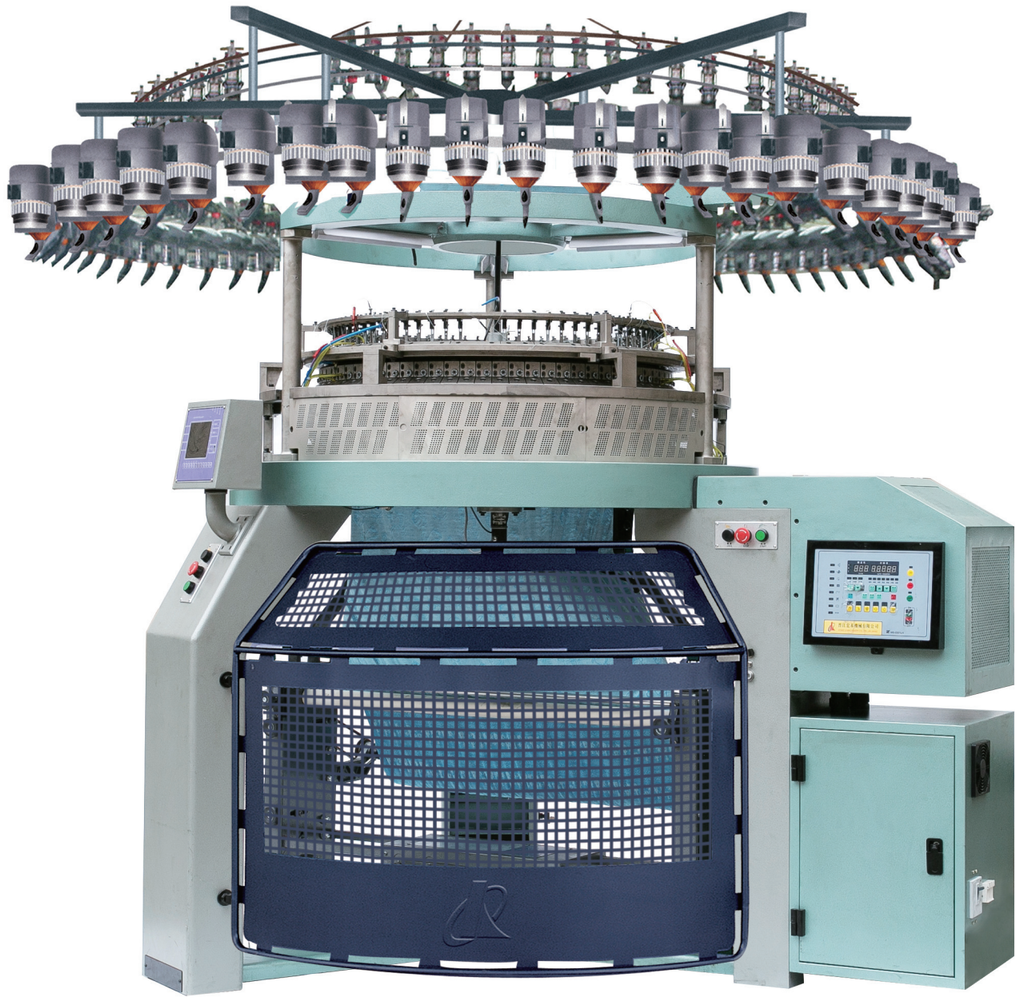


Three thread fleecy jacquard circular knitting machine

Three thread fleecy jacquard circular knitting machine

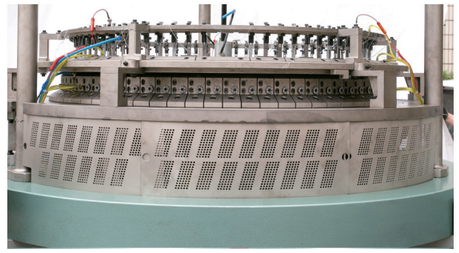
Point

1.The fleecy jacquard fabric made by the machine, jacquard in the front of surface with clean and neatly loop. Brush or not as customer please .

2.Function of jacquard is three location : loop, surface yarn and middle yarn.

3.The effect of the fleecy jacquard fabric,is obvious to the surface of fabric,expecially changed relative relationship effect by surface yarn and middle yarn

4.The obverse pattern of the fleecy jacquard could design easily,like horizontal fringe , vertical fringe, and without any influenced by the loop.



SIZE	30”~34” 1.6F/inch
GAUGE	18G–24G
NEEDLE	74.50 for 18G–22G

Areas of Application

The machine is used to produce fleecy jacquard fabric widely,which could be used to clothes,underwears or ornamental colthes.

HONGJI MACHINERY
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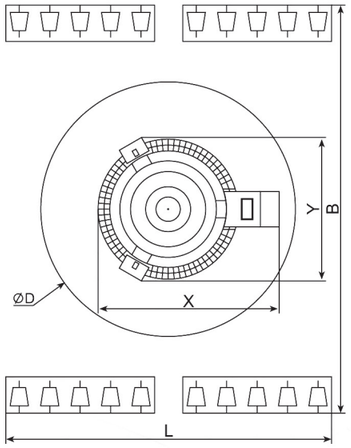
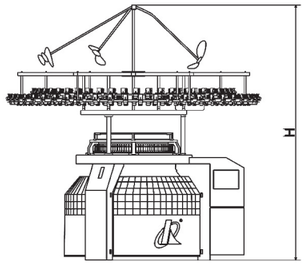
DATASHEET

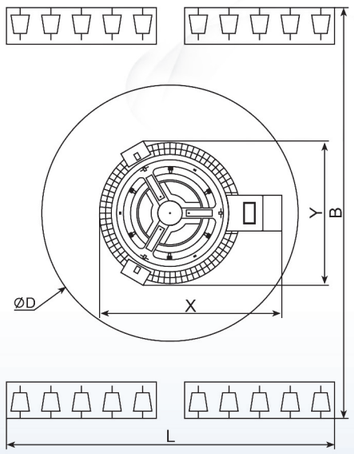
External Dimension of the Machine

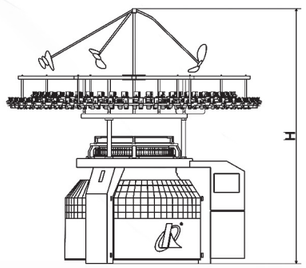




	X	Y	D	H	L	B
13"~19"	1850	1500	2400	3000	3600	4600
20"~25"	2000	1600	2400	3000	3600	4600
26"~34"	2300	1800	2840	3100	4000	5000
36"~38"	2400	1860	2840	3100	4000	5000

PICTURE SINGLE JERSEY





	X	Y	D	H	L	B
18"~19"	1860	1600	2400	3000	3600	4600
20"~25"	2000	1600	2400	3000	3600	4600
26"~34"	2300	1800	2840	3100	4000	5000
36"~38"	2400	1860	2840	3100	4000	5000

PICTURE OF DOUBLE JERSEY

Total Number of Needles in the Cylider(Reference Table)

Dia of Cylinde \ (N.P.I) GAUGE	16G	17G	18G	19G	20G	21G	22G	23G	24G	26G	28G	30G	32G
13"	648	696	732	768	816	840	888	936	984	1056	1128	1224	1296
14"	708	744	792	840	876	924	984	1008	1044	1140	1224	1320	1404
15"	756	804	852	900	948	984	1032	1080	1128	1224	1320	1416	1500
16"	816	852	900	960	1008	1080	1104	1152	1200	1308	1392	1500	1620
17"	864	912	960	1020	1080	1140	1188	1236	1284	1380	1476	1620	1704
18"	912	960	1020	1080	1140	1200	1260	1308	1356	1464	1584	1680	1800
19"	960	1020	1080	1140	1200	1260	1320	1380	1440	1560	1656	1800	1920
20"	1008	1080	1140	1200	1260	1320	1380	1440	1500	1632	1752	1896	2016
21"	1056	1128	1200	1260	1320	1380	1440	1512	1620	1716	1836	1980	2112
22"	1104	1188	1260	1320	1380	1440	1512	1572	1680	1800	1920	2052	2220
23"	1152	1236	1308	1380	1440	1500	1584	1656	1740	1872	2016	2172	2316
24"	1200	1284	1356	1440	1500	1620	1680	1740	1800	1956	2100	2256	2412
25"	1260	1332	1404	1500	1572	1680	1740	1800	1884	2040	2196	2350	2520
26"	1320	1380	1440	1560	1632	1716	1800	1872	1956	2124	2280	2448	2616
28"	1404	1500	1584	1680	1752	1860	1920	2016	2112	2280	2460	2640	2808
30"	1500	1620	1680	1800	1896	1980	2052	2172	2256	2448	2640	2820	3012
32"	1620	1704	1800	1920	2016	2112	2220	2316	2412	2628	2808	3012	3216
34"	1704	1812	1920	2040	2136	2232	2352	2460	2544	2784	2976	3204	3408
36"	1800	1920	2040	2160	2256	2352	2472	2592	2712	2940	3168	3384	3612
38"	1896	2028	2160	2280	2376	2472	2616	2712	2844	3096	3336	3564	3816
40"	1992	2148	2280	2400	2496	2640	2712	2832	2988	3264	3516	3744	4020